

Technical Data Sheet

ROMILOY® 1015



ABS / PC-Blend, standard injection moulding grade
High impact, high temperature resistance

Properties	Unit	Test Method	Test Condition	Value*	Remarks
Mechanical.....					
Tensile Modulus	MPa	ISO 527	23°C 1 mm/min	2,200	
Tensile Strength	MPa	ISO 527	23°C 50 mm/min	55	
Elongation at Break	%	ISO 527	23°C 50 mm/min	130	
Flexural Modulus	MPa	ISO 178	23°C 2 mm/min	2,000	
Flexural Strength	MPa	ISO 178	23°C 2 mm/min	85	
Impact Strength Notched (Charpy)	kJ/m ²	ISO 179 1eA	80 x 10 x 4 mm 23°C	42	
Impact Strength (Charpy)	kJ/m ²	ISO 179 1eU	80 x 10 x 4 mm 23°C	n.b.	
Physical.....					
Density	g/cm ³	ISO 1183	23°C, 50% RH	1.15	
Water Absorption	%	ISO 62	23°C, 24 h	0.2	
Thermal.....					
Heat Distortion Temperature (HDT A)	°C	ISO 75	1.8 MPa	110	
Vicat Softening Temperature (B 50)	°C	ISO 306	50°C/h 50 N	138	
Melt Flow Rate MFR	g/10 min	ISO 1133	260°C 5 kg	17	
Linear Thermal Expansion	10 ⁻⁴ · K ⁻¹	ISO 11359-2	23°C - 55°C	0.85	
Moulding Shrinkage	%	ISO 294-4	23°C	0.4 - 0.7	
Flammability (own test)	Class	UL 94	1.6 mm	HB	

* = Average figures which could vary with each production batch due to addition of pigments, antistatic agents, slip agents, light stabilizers or other additives.

ROMIRA GMBH